

**Product 01470710** 3-comp. machine applied, high strength epoxy screed, solvent free, pigmented

## 1 General Data

### Fields of application

VIASOL EP-T707 P<sup>FF</sup> is used to produce a heavy-duty industrial flooring system for protection of concrete floor surface against harsh and aggressive service conditions such as very heavy mechanical abuses and chemical attacks. It is widely used in food & beverage, dairy production, abattoirs, warehouse/distribution centres, military facilities, assembly plants and factories.

### Product description

VIASOL EP-T707 P<sup>FF</sup> is a pigmented, solvent-free, low viscosity two-component epoxy binder formulated for use with specially designed premixed aggregates suitable for machine application to produce a highly compacted, seamless, heavy duty industrial floor which is easy to clean and exhibits excellent mechanical properties. It is available in natural, pigmented and Terrazzo finishes. In general, epoxy resins are not colour stable if exposed to UV light or under influence of weathering. We recommend to apply a colour stable sealer.

### Characteristics

- Good Chemical resistant
- Abrasion / impact resistant
- High compressive strength, 80 MPa
- Excellent adhesion to concrete and most other coating or topping systems
- Homogeneous /uniform color finishing
- Self-sealing
- Scratch resistant
- Machine application for speedy installation, consistent flat surface finish, no trowel marks.
- Low / no odour
- Solvent free
- Wide surface finishes (available in natural, pigmented and Terrazzo)

<b>(A) Technical data</b>	
<b>Liquid mixture (A+B)</b>	
1. Solids content	99 %
2. Density (25°C)	A+B 1,1 g/cm <sup>3</sup> A+B+C 2.2 g/cm <sup>3</sup>
3. Viscosity (25°C)	300–400 mPas
4. Packaging size	86.5kg (7.7kg A + 3.8kg B + 75kg C)
5. Appearance	VIASOL Standard colours
6. Shelf life	12 months in closed original container
7. storage	Dry at 10–30°C, avoid direct sunlight
<b>(B) Technical data</b>	
<b>Cured material</b>	
1. Adhesive strength (DIN ISO 4624)	> 1.5 N/mm <sup>2</sup> (concrete failure)
2. Compressive strength (DIN EN 196)	> 75 N/mm <sup>2</sup>

### VIASOL systems

VIASOL EP-T707 P<sup>FF</sup> is used as the binder for the VIASOL system:

VIASOL**COMPACT**<sup>FF</sup>  
VIASOL**DESIGN**<sup>FF</sup>

### Care and maintenance

The lifespan and performance of your resin floor can be extended considerably by adopting a regular cleaning and care programme. We recommend the use of an alkaline based cleaning agent.

### Technical support

For system build up possibilities and detailed information relating to the laying of VIASOL products, please refer to the VIASOL System Planner or contact Floorfinder Asia Sdn. Bhd. directly.

Tel: +603 3290 7644

e-mail: [info@floorfinder.com.my](mailto:info@floorfinder.com.my)

#### Manufacturer:

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## 2 Application method

### Substrate preparation

The substrate must be firm, clean, dry and have a tensile strength of 1.5 N/mm<sup>2</sup> minimum.

Wet areas shall be dried with a blow torch. The moisture content in the substrate must not exceed 4 CM %.

New concrete must be allowed to cure for a minimum of 28 days.

Repair imperfections (holes and cracks) with an epoxy patching compound such as VIASOL EP-T703<sup>FF</sup> where necessary.

Remove surface laitance, contaminants, coating, curing compound and all weak and loose materials.

Prepare substrate by Captive Shot Blasting or scarifying to provide the appropriate surface profile for optimum mechanical keying.

### Primer

Apply an epoxy primer such as VIASOL EP-P210<sup>FF</sup> by roller to the prepared surface. If the surface is porous, a second coat of primer may be necessary.

To improve inter-layer adhesion, sprinkle VIASOL QS 0.3-0.8 mm quartz sand lightly (approx. 800 g/m<sup>2</sup>) while the primer is still wet. If two coats of primer is necessary, this should be done on the second coat.

### Application

Before starting the application, the material temperature must be close to site conditions.

Mix Component A for 1-2 minutes.

Empty contents of component B (Hardener) into component A (Base Resin). Mix with a suitable mixer at a speed of 500 rpm to avoid incorporating excessive air into the mix. Mix for 2 minutes.

Transfer the mixture into another clean container and mix for 1 minute.

The Component C is premixed dry in a forced action pan mixer. Then the mixed binder (see above) is added and mixed with Component C for minimum 3 minutes.

### (C) Technical data

#### Liquid mixture (A+B)

1. Mixing ratio A : B	2: 1 by weight (kg)
Mixing ratio A : B: filler	7.7: 3.8 : 75 (kg)
Mixing ratio binder: filler	11.5 : 75 (kg)
2. Working time (25°C)	approx. 20-25 mins
3. Application temperature:	10 – 35°C (min. 3°C above dew point)
4. Material consumption Mortar per mm layer thickness:	approx. 2.2 kg/m <sup>2</sup>
5. Overcoating (25°C)	within 24hours
6. Cure time to withstand:	
Foot traffic (25 °C)	after 18 - 24 hours
Heavy Traffic (25°C)	after 3 days
Exposure to chemicals (25°C)	after 7days

The mixing ratio of binder: filler is 11.5:75 (1:6.5). The mortar is applied onto the primed surface at a minimum layer thickness of 6-8 mm using a screed box, pin rake or hand trowel and finished off by hand or specially designed 'helicopter' (refer FLOORFINDER).

After the mortar has cured, the surface is self-sealing and hence there is no need for the any further sealing.

For the Terrazzo finish, please consult FLOORFINDER Technical Service

For cleaning of tools and other contaminations VIASOL SO-X10 tool cleaner is used.

### Overcoating

Over-coating should be carried out within 24 hours after application of the mortar. If longer than 24 hours, it is necessary to lightly grind the mortar surface before over-coating is carried out

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### 3 Further information

#### CE-Mark



##### CE-Mark according to EN 13813

EN 13813: 2003-01, Screed material and floor screeds - Screed materials - Properties and requirements is the basis for requirements for floor screeds used in indoor flooring constructions. Resin coatings and sealer are also subject to this norm.

Details see CE-conformity mark and conformity declaration.

#### Warnings and precautions

Information relating to the safe handling of this product can be found in the Material Safety Data Sheet. Local regulations concerning the safe handling of epoxy resin-based coating materials must be observed.

Suitable protective clothing including suitable eye protection must be worn.

#### Disclaimer

All information in this technical data sheet is based on our current knowledge and experience. This does not release the applicator from performing their own tests as many application factors, beyond our control, affect the application of our product. No guarantee of characteristics or suitability for a special purpose can be derived from this information. All present data, descriptions, drawings, photos, ratios, weights etc. are subject to change without prior notice and do not represent contracted characteristics of the product.

Due to different materials, sub-bases and working conditions, no guarantee of an application result or any liability claims can be derived from these details or from an unwritten technical advice except for liability claims based on:

-damage to life, body or health resulting from a negligent violation of obligations or a deliberate or negligent violation of obligation of a legal representative or assistant and

-if we are charged with intention or gross negligence.

The user has to test the products for their intended use. The user is responsible for following existing laws and orders and for observing third party trade mark rights.

As all Floorfinder data sheets are updated on a regular basis it is the users responsibility to obtain the most recent issue (see [www.floorfinder.com.my](http://www.floorfinder.com.my)).

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