

**Product 01468000** 2-comp. EP advanced resin-based coating, solvent free, coloured, semi-gloss, Green Label certified

## 1 General Data

### Fields of application

VIASOL EP-S680<sup>FF</sup> is designed for use as a protective coating on concrete, block work, brick, steel, timber and laminate surfaces. It is recommended for use in situations subject to water condensation, high water pressure cleaning and vehicular traffic. It is also recommended for use as a wall coating in food and pharmaceutical manufacturing environments.

### Product description

VIASOL EP-S680<sup>FF</sup> is a coloured, two-component, water vapour permeable, advanced resin-based coating with low/no odour and low emission of VOC (volatile organic compounds). It provides a hard wearing and impervious surface that is easily cleaned and highly resistant to fuels and lubricants as well as most solvents and many chemicals.

This product shows good UV stability and weather resistance compared to traditional epoxy systems.

### Characteristics

- Good Chemical resistant
- High solids and higher DFT
- Low VOC emission – Green Label certified
- High water vapour permeability
- Good adhesion to concrete and most building material and other coating or topping systems
- Impervious to water
- Low / no odour
- Solvent free
- Easy application

### VIASOL systems

VIASOL EP-S680<sup>FF</sup> is sealer for the VIASOL systems:

VIASOL **PERM<sup>FF</sup>**  
 VIASOL **PERM SR<sup>FF</sup>**  
 VIASOL **PERM DECK<sup>FF</sup>**  
 VIASOL **PERM protective<sup>FF</sup>**

#### (A) Technical data

##### **Liquid mixture (A+B)**

1. Solids content	74 %
2. Density (25°C)	1.45 g/cm <sup>3</sup>
3. Viscosity (25°C)	2500-4000 mPas
4. Packaging size	22 kg (18 kg A + 4 kg B)
5. Colours	VIASOL standard
6. Shelf life	12 months in closed original container
7. storage	Dry and frost-free at 10–30°C, avoid direct sunlight

#### (B) Technical data

##### **Cured material**

1. Adhesive strength (DIN ISO 4624)	> 1.5 N/mm <sup>2</sup> (concrete failure)
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### Care and maintenance

The lifespan & performance of your resin floor can be extended considerably by adopting a regular cleaning and care programme. We recommend the use of an alkaline based cleaning agent.

### Technical support

For system build up possibilities and detailed information relating to the laying of VIASOL products, please refer to the VIASOL System Planner or contact Floorfinder Asia Sdn. Bhd. directly.

Tel: +603 3290 7644

e-mail: [info@floorfinder.com.my](mailto:info@floorfinder.com.my)

#### Manufacturer:

Floorfinder Asia Sdn. Bhd., No. 28, Lorong Sungai Puloh 1A/KU6, Jalan Sungai Puloh, Batu 5 3/4, 42100 Klang, Selangor Darul Ehsan, Malaysia, tel: +603 3290 7644, email: [info@floorfinder.com.my](mailto:info@floorfinder.com.my), [www.floorfinder.com.my](http://www.floorfinder.com.my) – A division of VIACOR Polymer GmbH Germany

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## 2 Application method

### Substrate preparation

The substrate must be firm, clean, dry and have a pull-off strength of 1.5 N/mm<sup>2</sup> minimum.

Concrete substrate should have no ponded water. The moisture content in the substrate is not relevant.

The product can be used on fresh concrete as a curing compound (water will stay in concrete long enough for curing of concrete to gain the desired strength).

Repair imperfections (holes and cracks) with an epoxy patching compound such as VIASOL EP-T703<sup>FF</sup> where necessary.

Remove surface laitance, contaminants, coating, curing compound and all weak and loose materials.

Prepare substrate by Captive Shot Blasting or Diamond Grinding to provide the appropriate surface profile for optimum mechanical interlocking.

For the newly laid laminate, no surface preparation is required if less than 24 hours old. A light sanding is required if the laminate surface is over 24 hours old.

### Application

Before starting the application, the material temperature must be close to site conditions.

Mix Component A for 2-3 minutes.

Empty contents of Component B (Hardener) into Component A (Base Resin). Mix with a suitable mixer at a speed of 350-500 rpm to avoid incorporating excessive air into the mix. Mix for 2-3 minutes.

Transfer the mixture into another clean container and mix for 1-2 minute.

Spread the mixed product onto the surface with a squeegee or trowel and back roll with a short nap roller in a criss cross manner.

When used without water dilution, it will exhibit a textured (orange peel) and a glossier finish.

If a smooth finish is required, dilute with 3 to 5% water before use. This will reduce the sheen slightly and rendering the surface more prone to dirt pick-up. It is recommended to apply a seal coat of VIASOL EP-S684<sup>FF</sup> or polymer wax to seal the surface to avoid dirt pick-up.

### (C) Technical data

#### Liquid mixture (A+B)

1.	Mixing ratio A : B	4,5: 1 by weight (kg) (100: 22)
2.	Working time	approx. 25 min. (25°C) approx. 20 min. (30°C)
3.	Application temperature	10 – 30°C (min. 3°C above dew point)
4.	Material consumption on smooth surfaces (diluted) on broadcasted surfaces	250 – 300 g/m <sup>2</sup> 400 – 600 g/m <sup>2</sup>
5.	Following coating (25°C)	within 24 hours
6.	Cure time to withstand: Foot traffic (25°C) High pressure cleaning (25°C) Water immersion (25°C)	after 6 - 8 hours after 3 days after 7 days

Do not apply too thick and do not allow any puddling. Provide good ventilation to ensure that the relative air humidity does not exceed 75% during application and curing as it will inhibit evaporation of water and affect cure.

Apply VIASOL EP-S680<sup>FF</sup> a second time if coverage is insufficient.

For cleaning of tools and other contaminations use water.

### Overcoating

The second coat can be applied within 24 hours without grinding. If longer, the surface has to be grinded before over-coating.

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### 3 Further information

#### CE-Mark



#### CE-Mark according to EN 13813

EN 13813: 2003-01, Screed material and floor screeds - Screed materials - Properties and requirements is the basis for requirements for floor screeds used in indoor flooring constructions. Resin coatings and sealer are also subject to this norm.

Details see CE-conformity mark and conformity declaration.

#### Warnings and precautions

Information relating to the safe handling of this product can be found in the Material Safety Data Sheet. Local regulations concerning the safe handling of epoxy resin-based coating materials must be observed.

Suitable protective clothing including suitable eye protection must be worn.

#### Disclaimer

All information in this technical data sheet is based on our current knowledge and experience. This does not release the applicator from performing their own tests as many application factors, beyond our control, affect the application of our product. No guarantee of characteristics or suitability for a special purpose can be derived from this information. All present data, descriptions, drawings, photos, ratios, weights etc. are subject to change without prior notice and do not represent contracted characteristics of the product.

Due to different materials, sub-bases and working conditions, no guarantee of an application result or any liability claims can be derived from these details or from an unwritten technical advice except for liability claims based on:

- damage to life, body or health resulting from a negligent violation of obligations or a deliberate or negligent violation of obligation of a legal representative or assistant and
- if we are charged with intention or gross negligence.

The user has to test the products for their intended use. The user is responsible for following existing laws and orders and for observing third party trade mark rights.

As all Floorfinder data sheets are updated on a regular basis it is the users responsibility to obtain the most recent issue (see [www.floorfinder.com.my](http://www.floorfinder.com.my)).

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