

**Product 01421600** 2-comp. EP primer, solvent-based, rapid, transparent

## 1 General Data

### Fields of application

VIASOL EP-P216<sup>FF</sup> is used as primer to improve the concrete surface for optimum adhesion of industrial flooring systems on cement-based substrates with residual moisture content of up to 4 CM%.

### Product description

VIASOL EP-P216<sup>FF</sup> is a rapid-curing, transparent, solvent based, two-component epoxy primer.

### Characteristics

- Good adhesion
- Good penetration
- Fast curing
- Good chemical resistant
- Easy application

### VIASOL systems

VIASOL EP-P216<sup>FF</sup> is used as a rapid primer for cementitious substrates for all VIASOL EP- and PUR-systems.

### Technical support

For system build up possibilities and detailed information relating to the laying of VIASOL products, please refer to the VIASOL System Planner or contact Floorfinder Asia Sdn. Bhd. directly.

Tel: +603 3290 7644

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<b>(A) Technical data</b>	
<b>Liquid mixture (A+B)</b>	
1. Solids content	52%
2. Density (20°C)	0.93 g/cm <sup>3</sup>
3. Viscosity (28°C)	20–100 mPas
4. Packaging size	19 kg (10 kg A + 9 kg B)
5. Appearance	transparent
6. Shelf life	12 months in closed original container
7. storage	Dry at 10–30°C, avoid direct sunlight

<b>(B) Technical data</b>	
<b>Cured material</b>	
1. Adhesive strength (DIN ISO 4624)	> 1.5 N/mm <sup>2</sup> (concrete failure)

#### Manufacturer:

Floorfinder Asia Sdn. Bhd., No. 28, Lorong Sungai Puloh 1A/KU6, Jalan Sungai Puloh, Batu 5 3/4, 42100 Klang, Selangor Darul Ehsan, Malaysia, tel: +603 3290 7644, email: [info@floorfinder.com.my](mailto:info@floorfinder.com.my), [www.floorfinder.com.my](http://www.floorfinder.com.my) – A division of VIACOR Polymer GmbH Germany

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## 2 Application method

### Substrate preparation

The substrate must be firm, clean, dry and have a tensile strength of 1.5 N/mm<sup>2</sup> minimum.

Wet areas shall be dried with a blow torch. The moisture content in the substrate must not exceed 3.5 CM %.

New concrete must be allowed to cure for a minimum of 28 days.

Repair imperfections (holes and cracks) with an epoxy patching compound such as VIASOL EP-T703<sup>FF</sup> where necessary.

Remove surface laitance, contaminants, coating, curing compound and all weak and loose materials.

Prepare substrate by Captive Shot Blasting or Diamond Grinding to provide the appropriate surface profile for optimum mechanical keying.

### (C) Technical data

#### *Liquid mixture (A+B)*

1. Mixing ratio A : B	1 : 1 by volume (liter) 100:90 by weight (kg)
2. Working time (20°C)	approx. 15 minutes
3. Application temperature:	10 – 30°C (min. 3°C above dew point)
4. Material consumption	approx. 150 g/m <sup>2</sup>
5. Overcoating (25°C)	within 6 – 12 hours
6. Cure time to withstand:	
Foot traffic (25 °C)	after 6 - 12 hours
Heavy Traffic (25°C)	after 3 days
Exposure to chemicals (25°C)	after 7days

### Application

Before starting the application, the material temperature must be close to site conditions.

Mix Component A for 2-3 minutes.

Empty contents of component B (Hardener) into component A (Base Resin). Mix with a suitable mixer at a speed of 350 rpm to avoid incorporating excessive air into the mix. Mix for 2-3 minutes.

Transfer the mixture into another clean container and mix for 1-2 minute.

To cover vertical surfaces, add 1 to 3 % of VIASOL X955 (thixotropic agent) and mix for 1 minute or until homogeneous.

Spread the mixed product onto the surface with a squeegee and back roll with a roller.

To improve inter-layer adhesion the wet primer can be sprinkled slightly with silica sand VIASOL QS0.3-0.8 over the entire area (consumption approx. 800 g/m<sup>2</sup>).

Before applying following layer insure that solvent from primer is completely evaporated.

For cleaning of tools and other contaminations VIASOL SO-X10 tool cleaner is used.

### Overcoating

Over-coating has to take place within 12 hours after application of VIASOL EP-P216<sup>FF</sup>. If longer, the surface has to be lightly grinded before over-coating.

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### 3 Further information

#### CE-Mark



#### CE-Mark according to EN 13813

EN 13813: 2003-01, Screed material and floor screeds - Screed materials - Properties and requirements is the basis for requirements for floor screeds used in indoor flooring constructions. Resin coatings and sealer are also subject to this norm.

Details see CE-conformity mark and conformity declaration.

#### Warnings and precautions

Information relating to the safe handling of this product can be found in the Material Safety Data Sheet. Local regulations concerning the safe handling of epoxy resin-based coating materials must be observed.

Suitable protective clothing including suitable eye protection must be worn.

#### Disclaimer

All information in this technical data sheet is based on our current knowledge and experience. This does not release the applicator from performing their own tests as many application factors, beyond our control, affect the application of our product. No guarantee of characteristics or suitability for a special purpose can be derived from this information. All present data, descriptions, drawings, photos, ratios, weights etc. are subject to change without prior notice and do not represent contracted characteristics of the product.

Due to different materials, sub-bases and working conditions, no guarantee of an application result or any liability claims can be derived from these details or from an unwritten technical advice except for liability claims based on:

-damage to life, body or health resulting from a negligent violation of obligations or a deliberate or negligent violation of obligation of a legal representative or assistant and

-if we are charged with intention or gross negligence.

The user has to test the products for their intended use. The user is responsible for following existing laws and orders and for observing third party trade mark rights.

As all Floorfinder data sheets are updated on a regular basis it is the users responsibility to obtain the most recent issue (see [www.floorfinder.com.my](http://www.floorfinder.com.my)).

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